

**Modular Training Standards** 

## **Operate Skip**

Program #770010

Shaft Services Specialties Group Module U0088

Ministry of Training, Colleges and Universities

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Revision date:

October 2003

Printing date:

September 2004

This document is the property of the trainee/ employee named inside and represents the official record of his/her training.

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## AREAS OF COMPETENCY

# COMPETENCY ANALYSIS PROFILE OPERATE SKIP ON-THE-JOB TRAINING STANDARDS +SKILLS+

OPERATE SKIP	Identify and respond to workplace hazards.	Inspect and scale workplace.	Conduct pre- operational checks on conveyance.	Conduct pre- operational checks on skip operation.	Operate skip.
U0088.0	0088.01	0088.02	0088.03	0088.04	0088.05
	Respond to emergencies.	Operate lifting mechanism(s).			
	0088.06	0088.07			

#### **PREFACE**

This training document was developed by the Program Development and Standards Unit of the Ministry of Training, Colleges and Universities, in consultation with representatives from the Underground Hard Rock Mining industry. These Training Standards are intended to be used by trainee, trainers/instructors and companies as a "blueprint" for training or as a prerequisite for government accreditation/certification. While this training document is intended as guidelines for training, all issues might not apply in all operations.

A Basic Underground Hard Rock Miner (entry level) is a worker who has achieved accreditation in the entire Common Core Program # 770010. The Mining Tripartite Committee recommends that the employer must provide training in the entire common core for the Basic Underground Hard Rock Miner Training Program, to the worker, within the first year of employment. The prerequisite common core and specialty modules related to a specialty module must be taken before training in the specialty module, e.g Jumbo Drill NOTE: To be trained and accredited in this module, the prerequisite modules from Program #770010 are U0000, U0001, U0002, U0004, U0006 and U0011. The other prerequisite modules where applicable are U0005, U0007, U0014, U0015 and U0082. Employers have a responsibility to train workers for the work to be done.

The first three modules of Program #770010 - U0000, U0001 and U0002 are prerequisites to all other modules for the program. They must be completed before any other modules can be done and before the employee can be permitted to work underground.

Under the Occupational Health & Safety Act - R.R.O. 1990 Regulation 854, 11.3 there is an allowance for the recognition of equivalent training from other jurisdictions to Ontario training. Based on a comparison of the two programs, the Mining Tripartite Committee has deemed Quebec's Formation Modulaire du Travailleur Minier (FMTM) program to be equivalent to Ontario's Program #770010 Common Core except for specific mine orientation (U0000, Follow Surface and Underground Induction Procedures) and secondary blasting (U0006, Blast Rock). Employers should contact their local apprenticeship office for details about the requirements associated with these equivalencies.

New trainees or experienced miners must obtain accreditation in the same way. Each must demonstrate the skills specified in each Performance Objective to the described minimal acceptable standard as prescribed in each module. These demonstrations must be administered in an operating mine by a trainer designated by the company who shall follow the Performance Demonstration Guidelines approved by the Mining Tripartite Committee.

The care and maintenance of this book is the joint responsibility of the trainee and the employer. The Training Standards were developed specifically for documenting the trainee's acquisition of skills.

#### PREFACE - Cont'd

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Areas of the Basic Underground Hard Rock Common Core including mechanical staging, drilling, rock bolting, and mucking may infringe on some speciality modules for purposes of safety and technological changes. However, accreditation in these areas of the Common Core is not intended to replace accreditation in the speciality modules.

Throughout the document the term "including" is often used. "Including" means: one or more of the items listed, but not limited to those items included in the list.

**N.B.** Re: Lock out and /or tag, where it is practical or possible to lock, then locking and tagging should be the norm.

#### NOTICE/DECLARATION FOR COLLECTION OF PERSONAL INFORMATION

- 1. This information is collected under the authority of the Order-In-Council Number 701/85.
- 2. The information is collected for the purpose of administering this modular training program within the Province of Ontario.
- 3. Questions regarding collection and use of this information may be directed to:

Director of Apprenticeship
Workplace Training Branch
Ministry of Training, Colleges and Universities
900 Bay Street
17th Floor
Toronto, Ontario
M7A 1L2
(416) 326-5605

#### IMPORTANT DIRECTIONS TO TRAINERS

Trainers instructing workers in the specialty modules for Program 770010 must meet the Trainer Qualification and Criteria Guidelines for Program #770010. They must be accredited in the Basic Common Core Underground Hard Rock program #770010 and the specialty module they will be instructing. Contact your local apprenticeship office for a copy of the Trainer Qualification and Criteria Guidelines.

The Training Standards identify skills required for this occupation and its related training program.

These Training Standards have been written in concise statements which describe how well a trainee must perform each skill in order to become competent.

In using these Training Standards, trainers will be able to ensure that the trainee is developing skills detailed for the occupation.

Trainers and trainees are required to sign off and date the skills following each successful acquisition.

Employers participating in this training program will be designated as the Signing Authority and are required to attest to successful achievement in the space provided at the end of each unit.

#### IMPORTANT DIRECTIONS TO THE TRAINEE

#### Trainee

- 1. It is the responsibility of the trainee to inform the local Apprenticeship Client Services office regarding the following changes:
  - change of trainee name or address;
  - transfer to a new employer;
- Training Reports must be signed for modular trainees by a Ministry of Training, Colleges
  and Universities designated Signing Authority and forwarded to a local Apprenticeship
  Client Services office.
- At the completion of training, the Trainee Completion Form must be completed and signed off by the Signing Authority and submitted to local Apprenticeship Client Services office.

#### **OPERATE SKIP**

#### UNDERGROUND HARD ROCK MINING SPECIALITY MODULES LISTING BY GROUPS

#### **GROUP 1** PRODUCTION SPECIALTIES

U0051 Perform Non-Mechanized Room and Pillar Mining

U0052 Perform Mechanized Room and Pillar Mining

U0053 Perform Shrinkage Mining

U0054 Perform Regular Cut and Fill Mining

U0055aPerform Mechanical Cut and Fill Mining-Non Captive Stope

U0055bPerform Mechanical Cut and Fill Mining-Captive Stope

U0056 Perform Square Set Mining

U0057 Perform Under Cut and Fill Mining

U0058 Perform Non-Mechanized Bulk Mining

U0059 Perform Mechanized Bulk Mining

#### GROUP 3 HAULAGE SPECIALTIES

U0015 Maintain Tire and Wheel Assemblies

U0017 Operate Scram Drift

U0019 Perform Track Haulage- Operate
U/G haulage Train Remote Control

U0020 Perform Trackless-Haulage Operate Scoop Tram-Remote Control

U0023 Operate Front-End Loader

U0067 Perform Track Haulage- Operate U/G Haulage Train

#### GROUP 2 DEVELOPMENT SPECIALTIES

U0016 Perform Non Mobile-Trackless Drifting

U0060 Perform Mobile Drifting

U0061 Perform Non-Mobile Track Drifting

U0062 Perform Conventional Untimbered Raising

U0063 Perform Conventional Timbered Raising

U0064 Perform Mechanized Raising

U0065Perform Drop/Inverse Raising Mechanized/NonMechanized

U0066aPerform Shaft Sinking- Timber Lining Installation

U0066bPerform Shaft Sinking-Concrete Lining Placement

U0066cPerform Shaft Mucking

U0066dPerform Shaft Drilling and Blasting

#### GROUP 4 DRILLING AND BLASTING SPECIALTIES

U0069 Operate Non-Mechanized Long Hole Drill

U0070 Operate In-The-Hole Drilling

U0072 Operate Raise Bore Drill

U0089 Operate Mechanized Jumbo Drill

U0090 Operate Mechanized Long Hole Drill

U0092 Perform Mobile Bulk Blasting

U0093 Perform Non-Mobile Bulk Blasting

#### **OPERATE SKIP**

#### GROUP 3 HAULAGE SPECIALTIES - cont'd

U0068aPerform Trackless Haulage-Operate Scoop Tram Draw Point U0068bPerform Trackless Haulage-Operate Scoop Tram Production/Development U0091 Operate Haulage Truck

#### **GROUP 5** GENERAL SERVICES

U0013 Operate Lifting Mechanism(s)

U0014 Operate Forklift

U0018 Operate Mechanized Rock Bolter

U0021 Operate Bulldozer

U0022 Operate Grader

U0024 Operate Utility Vehicle

U0025 Operate Mechanized Muck Conditioner

U0026 Operate Mechanized Cable Bolter

U0027 Operate Non-Mechanized Cable Bolter

U0028 Operate Scissor Lift

U0029 Operate Rock Breaker

U0033 Operate Oxyacetylene Cutting Equipment

U0035 Operate Backhoe

U0036 Operate Overhead Crane

U0074 Operate Mine Hoist- Friction or Drum

U0075 Install and Maintain Track System

U0076 Perform Fill Placement

U0077 Operate Underground Crusher

U0078 Operate Underground (Filter) Decantation System

U0079 Operate Conveyor

U0080 Install and Maintain Underground Pipe System

U0081 Operate Tipple

U0082 Install and Maintain Underground Ventilation Equipment

#### **GROUP 6** SHAFT SERVICES

U0083 Operate Cage

U0084 Perform Shaft Maintenance

U0088 Operate Skip

#### GROUP 7 CONSTRUCTION SERVICES

U0085aConstruct Concrete Installations

U0085bConstruct Timber Installations

U0085cConstruct Steel Installations

U0086 Perform Shotcreting

TRAINEE	COMPLETION FO	RM
Trainee Nam	ie	Print
		Signature
Social Insura	ance Number	
Submit requi		ed, should be signed off by Trainer/ Signing Authority below by your local Apprenticeship Client Services office. Any also be attached.
imployer Na	nme:	
Address:		
Telephone:		
Signing Auth	ority:	Signature
TRAINING	UNIT COMPLETI	ON FORM
TRAINING UNIT	TITLE	SIGNING AUTHORITY
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#### U0088.0 OPERATE SKIP

#### GENERAL PERFORMANCE OBJECTIVE

Operate skip to hoist muck, by identifying and responding to workplace hazards; inspecting and scaling workplace; conducting pre-operational checks on conveyance; conducting pre-operational checks on skip operation; operating skip; responding to emergencies; and operating lifting mechanism(s) according to government legislation, company standards and manufacturer specifications. NOTE: To be trained and accredited in this module, prerequisite modules from Program #770010 are U0000, U0001, U0002, U0006 and U0013. The other prerequisite modules, where applicable, are U0079 and U0083.

#### PERFORMANCE OBJECTIVES

		Trainer's Name (Print)	Trainee's Name (Print)	
SKILLS				
0088.01	Identify and respond to workplace hazards, including: ground conditions, ventilation, open holes above/ below, and housekeeping, by isolating area; and repairing and/or reporting deficiencies according to government legislation and company standards.			
	Date Completed	Trainer's Signature	Trainee's Signature	
0088.02	Inspect and scale workplace, by selecting scaling bar for the specific job based on type, size and condition; fastening and connecting hoses; washing down area; setting water flow to control dust; performing scaling procedures; checking ventilation flow; and taking corrective action and/or reporting according to government legislation and company standards.			
	Date Completed	Trainer's Signature	Trainee's Signature	
	-	-		

#### U0088.0 OPERATE SKIP - Cont'd.

0088.03

Conduct pre-operational checks on conveyance, by inspecting principle components, including: hoist rope and attachments, dogs, level locks/chairs, conveyance doors, bars, wheels, stop blocks; using fall protection, including: fall arrest or travel restraint systems; inspecting visual and audio communication systems, including: telephone(s), bell lines, pulls, lights and radio(s); locking out and/or tagging; and repairing and/or reporting deficiencies according to government legislation, company standards and manufacturer specifications.

Date Completed Trainer's Signature Trainee's Signature

0088.04

Conduct pre-operational checks on skip operation, by inspecting principle components, including: level doors, dump doors, bars, stop blocks, spillage pocket, loading pocket gates, loading pockets, air cylinders, diverters, conveyors, magnets, chutes and measuring pockets; using fall protection, including: fall arrest or travel restraint systems; monitoring water impoundment; inspecting sprinkler systems; inspecting audio and visual communication systems; locking out and/or tagging; and repairing and/or reporting deficiencies according to government legislation, company standards and manufacturer specifications.

Date Completed Trainer's Signature Trainee's Signature

0088.05

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Operate skip, to load, convey and dump muck, by positioning equipment; operating shaft signals, including: cautionary, destination, executive, blasting and emergency; using manual and/or automatic controls, bells and lights; observing load limits; checking doors; following blasting procedures; operating audio and visual communication systems; responding to skip indicator lights; monitoring muck flow; noting direction of ventilation flow and position of ventilation/fire doors; controlling tramp materials and wet muck; controlling dust; performing barring techniques; monitoring chute, conveyors, gates and/or feeder, bin diverter; checking measuring devices; shutting down and releasing skip; completing operator report; locking out and/or tagging; and repairing and/or reporting deficiencies according to government legislation, company standards and manufacturer specifications.

Date Completed Trainer's Signature Trainee's Signature

#### U0088.0 OPERATE SKIP - Contd.

0088.06

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Respond to emergencies, including: fire, personnel injuries/accidents, high water levels, rock burst, inadvertent stops, stray bells, dogging, shaft or conveyance equipment incidents/accidents and mine evacuation, by wearing personal protective equipment, including: breathing apparatus; locking out and/or tagging; and repairing and/or reporting deficiencies according to government legislation, company standards and manufacturer specifications.

	Date Completed	Trainer's Signature	Trainee's Signature	
0088.07	completing pre-opera materials; loading/ un audio and/or visual c post-operational chec	anism(s), including: tugger hoist ational checks; starting equipment anioading materials; using pre-do communication systems; stoppin cks; locking and/or tagging; and ag to government legislation, co- cations.	ent; raising and lowering etermined signals; operating ag equipment; completing I repairing and/or reporting	
	Date Completed	Trainer's Signature	Trainee's Signature	
		Employer's Name	Employer's Signature	





